

AIR CONDITIONING

SERVICE DATA

SS072-01

Refrigerant charge volume	650 ± 50 g (22.92 ± 1.76 oz.)
Drive belt tension	-
New belt	160 ± 25 lbf
Used belt	100 ± 20 lbf
Idle-up speed (3RZ-FE)	-
Magnetic clutch not engaged	700 ± 50 rpm
Magnetic clutch engaged	900 ± 50 rpm
Idle-up speed (5VZ-FE)	-
Magnetic clutch not engaged	700 ± 50 rpm
Magnetic clutch engaged	850 ± 50 rpm
Magnetic clutch clearance	0.5 ± 0.15 mm (0.020 ± 0.0059 in.)